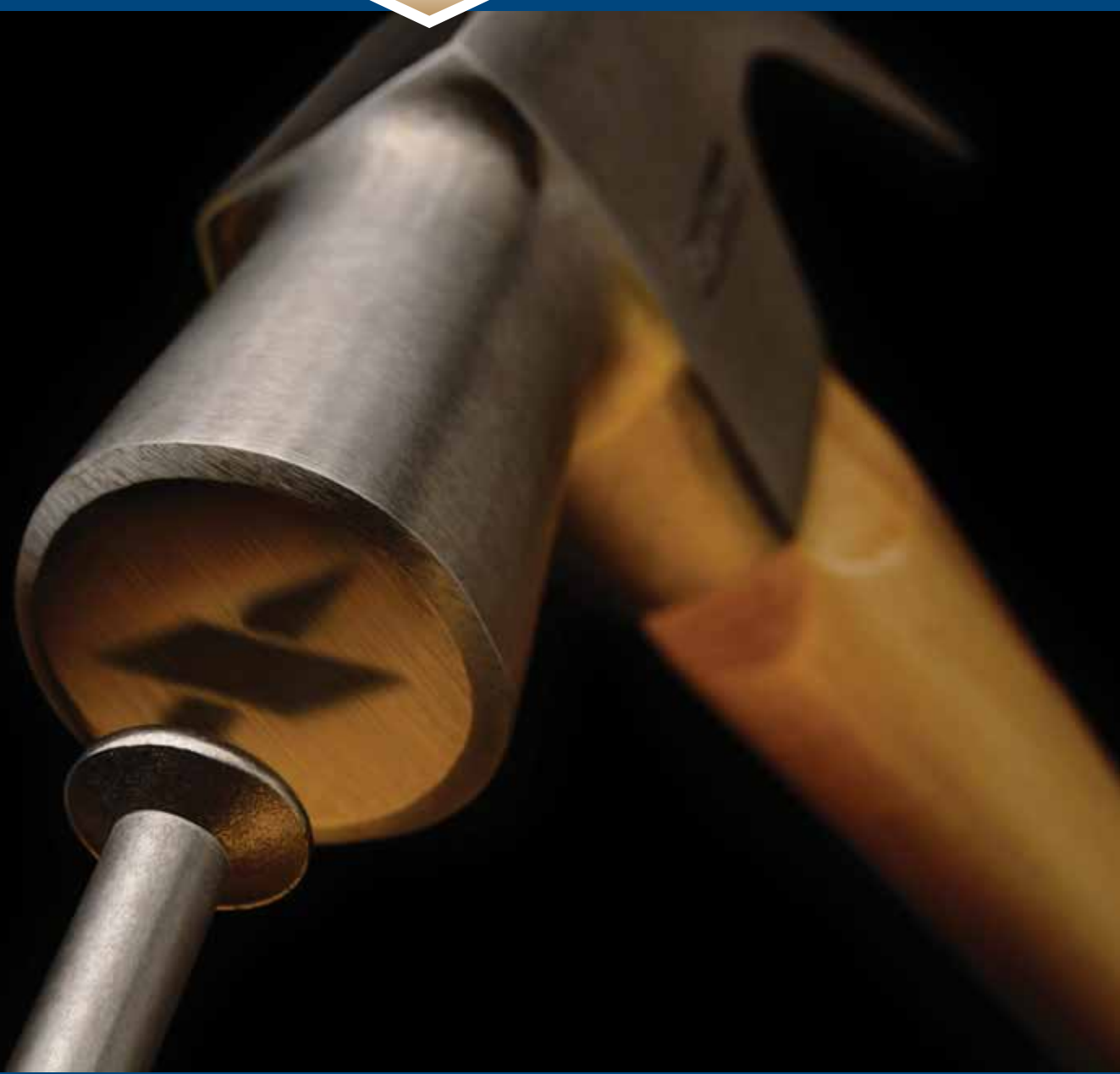


The NORANDEX Proprietary

NailRIGHT™

SIDING INSTALLATION SYSTEM



XTRA SPEED

XTRA PRECISION

XTRA PROFITS



When you install with the Norandex proprietary NailRIGHT® Siding Installation System you'll find something you may have been missing...the studs.



IT'S LIKE **RAY** VISION
THAT LOCATES HIDDEN STUDS

The "X" that appears every 8" on the nailing hem serves as a guide for precise and accurate nailing into hidden wall studs. This locator tool means quicker installations for greater productivity. And, because each panel is properly affixed to the wall, there's less chance of siding blow offs or buckling from under or over nailing—a major cause of siding job callbacks. Plus, missing the studs can be potentially hazardous should a nail strike wiring or plumbing inside the framing cavity.

But the Norandex proprietary NailRIGHT Siding Installation System not only helps locate studs for precision nailing, it also helps assure the proper number of nails are used for each panel—and that can reduce overall job costs. It's a feature on Norandex siding that not only benefits a veteran installer, but can serve as a useful training aid for the newest member of your crew.

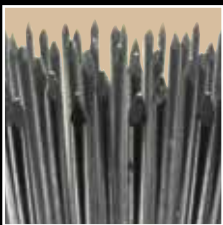
The NailRIGHT Siding Installation System is testimony to Norandex's commitment to find new and innovative ways to improve the on-the-wall performance of our siding products.



REDUCES RISK OF BLOW OFFS



REDUCES RISK OF HIDDEN DANGERS




REDUCES NUMBER OF NAILS USED



REDUCES OVERALL JOB COSTS



The Norandex proprietary NailRIGHT Siding Installation System makes proper nailing fast and easy.

FIND THE  YOU'LL FIND THE STUDS

Nailing the **WRONG** Way:

- Can damage wiring and plumbing between studs
- Can lead to blow off when panels are not securely attached to studs
- Can use too many nails— increase costs, reduce productivity

The Nail**RIGHT** Way:

- Helps installers find studs quickly and easily
- Helps assure siding is attached securely to studs
- Helps assure the right number of nails are used
- Faster project completion
- Better looking installations
- Fewer callbacks

Been looking for a system to help increase productivity and profits? It's here right now.

NailRIGHT[™]
SIDING INSTALLATION SYSTEM



NailRIGHT™

SIDING INSTALLATION SYSTEM

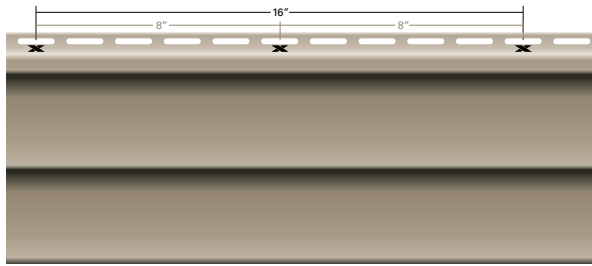


FIGURE A

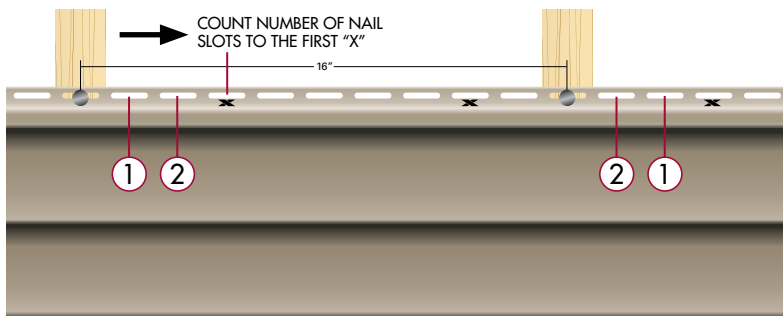


FIGURE B

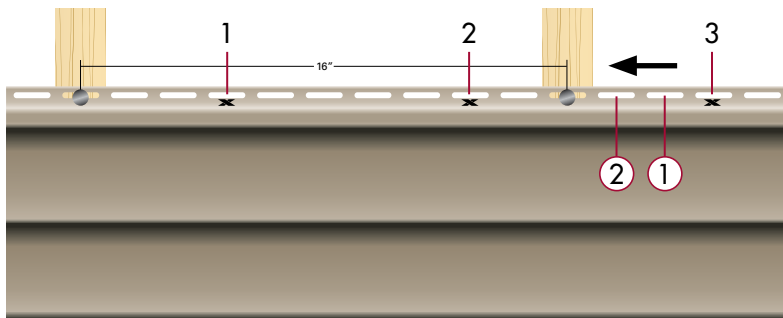


FIGURE C

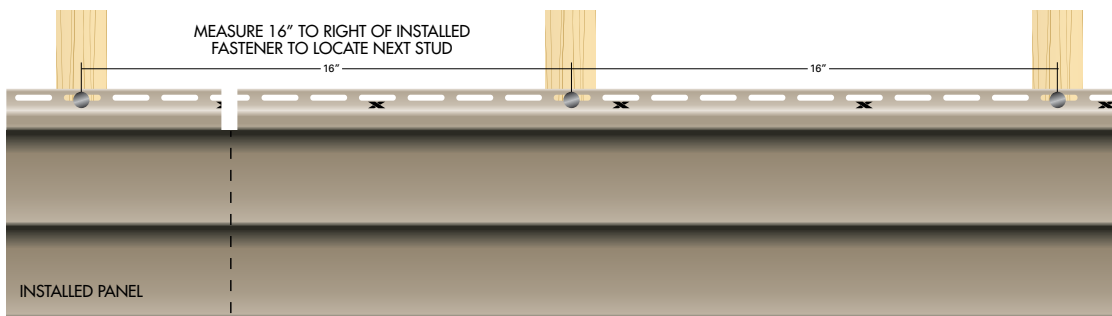


FIGURE D

1" OVERLAP

INSTALLATION INSTRUCTIONS

- 1) Begin by determining if the framing is 16" or 24" on center. Nail slots are positioned 16" and 24" on center to allow for alignment with studs, with the "X" centered every 8" directly under the nail slot (*figure a*).
- 2) Locate the first stud and fasten nail in the center of the slot (*figure b*).
- 3) Count the number of slot(s) between the fastener and the first "X" to the right of the panel (*figure b*).
- 4) To locate the next fastening position (*figure c*):
 - a. For 16" on center application: Go to the third "X" to the right of the fastener, then count back the number of nail slot(s) noted in step 3. This is the location of the next stud. Repeat for the entire length of the panel.
 - b. For 24" on center application: Go to the fourth "X" to the right of the fastener, then count back the number of nail slot(s) noted in step 3. This is the location of the next stud.
- 5) Repeat step 4 for the entire length of the panel.
- 6) Overlap the next panel half the length of the notch at the end of the panel, or approximately one inch. Measure 16" or 24" (depending on the framing spacing) from the last nail on previous panel to locate the next stud (*figure d*). Repeat steps 3 and 4 for the entire length of the panel.

NOTE: Installation of Vinyl Siding should be performed in accordance with VSI Installation Instructions, available at www.VinylSiding.org.



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