





BOARD+BATTEN > DESIGNER SERIES



Mastic products are part of the **Cornerstone Building Brands** family of products, America's leader in creating beautiful residential and commercial exteriors.

Our Mastic siding products carry a superior warranty, providing comfort as you create the exact home you want for decades to come. And thanks to the industry's most advanced engineering processes, Mastic products deliver darker colors and better performance than were possible just a few years ago.

Dream big on your new home or remodeling project—with Mastic.





Board+Batten Designer Series<sup>™</sup> delivers striking style in a vertical panel. Use it as the dominant exterior cladding or as an accent to highlight architectural features. Available in a broad range of colors, including new darker hues for a contemporary look, it never needs painting. Advanced engineering ensures superior impact resistance and outstanding durability in all weather conditions.



# **ENTRY WAYS**

An inviting, rustic look can easily be achieved with Board+Batten Designer Series<sup>™</sup> around entrances and deck areas.

# GABLES

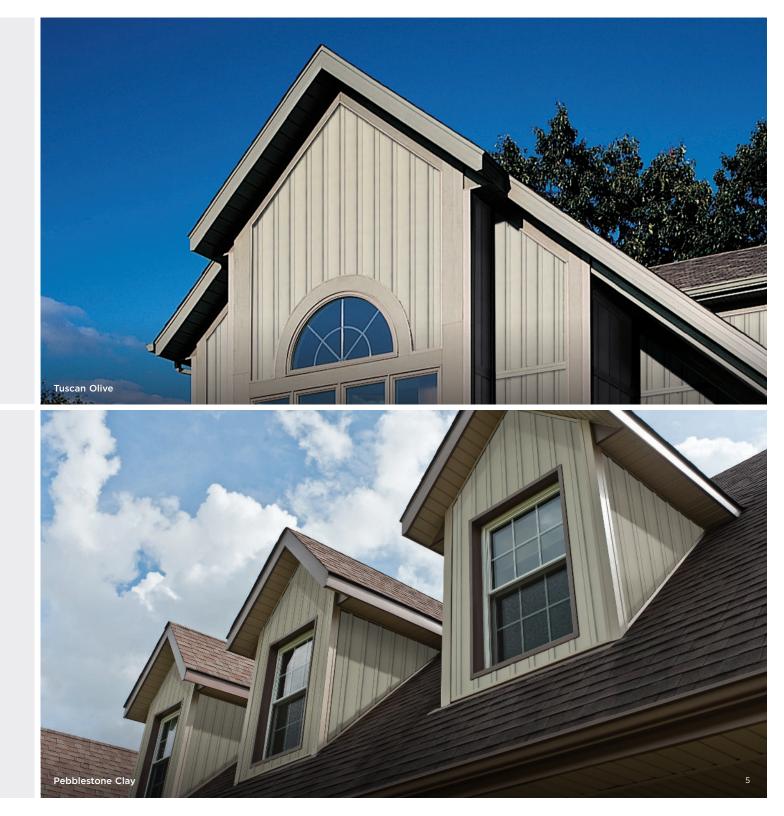
The combination of vertical lines and a darker, contemporary color emphasizes the A-shaped design of this home.

# ARCHITECTURAL FEATURES

Use Board+Batten Designer Series<sup>™</sup> to accent gables or peak areas. It adds contrast, curb appeal and helps increase the value of your home.

# DORMERS

Board+Batten Designer Series<sup>™</sup> highlights the vertical plane of this dormer, providing the perfect counterpoint to the angled roof lines.



# COLOR

Enhance your home's style with a palette ranging from traditional pastels and earth tones to darker contemporary colors. The choice is all yours.

DEEP COLORS > BRUNSWICK PREMIUM	CIVIC BROWNSTONE	VINTAGE DUBLIN PREMIUM	AUTUMN HARVEST PREMIUM	DEEP GRANITE [PREMIUM]
MISTY SHADOW PREMIUM	MONTANA SUEDE PREMIUM	RUGGED CANYON PREMIUM	ENGLISH WEDGEWOOD	LAKESHORE FERN
RUSSET RED	QUIET WILLOW Premium	CLASSIC COLORS > CORN SILK	EVEREST	HARBOR GREY
PEBBLESTONE CLAY	SCOTTISH THISTLE	LIGHT COLORS > VICTORIAN GREY	WICKER	TUSCAN OLIVE
ALMOND	SANDTONE	DESERT SAND	CLASSIC CREAM	WHITE

7" BOARD+BATTEN DESIGNER CHOICE DESIGN New design and wider color choice combine to offer dramatic appeal.



**PREMIUM .048 NOMINAL THICKNESS** Tough, impact-resistant and exceptionally durable panel.

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WIND SPEED – RATED UP TO 175 MPH

— 5-1/2" BOARD WITH — 1-1/2" BATTEN

#### WOODGRAIN APPEARANCE

- Authentic woodgrain appearance replicates the look of freshly painted wood.



#### HANG-TOUGH<sup>™</sup> TECHNOLOGY

Exclusive formulation and process boosts durability so panels are more resistant to cracking, impact and thermal distortion. As an added benefit, rich color resides throughout the panel — virtually eliminating the appearance of nicks and minor surface scratches.



CLASS 1(A) FIRE RATING



#### V.I.P. LIMITED LIFETIME WARRANTY

Premium guarantee of lasting quality and peace of mind backed by Ply Gem, a trusted industry leader for 75+ years (see warranty for complete details).



# **DESIGNED, ENGINEERED AND TESTED** for long lasting beauty.



#### NO PAINT, NO STAIN, NO HASSLES,

Since vinyl doesn't require paint or stain, harmful VOCs aren't released into the atmosphere.



#### SAVINGS ADD UP

Based on an average-size home, repainting or staining can cost up to \$6,000 every four vears. Board+Batten never needs painting, caulking or patching because, unlike wood, it won't crack, peel, rot or split.

#### HANG-TOUGH<sup>™</sup> TECHNOLOGY

Exclusive formulation and process boosts durability so panels are more resistant to cracking, impact and thermal distortion. As an added benefit, rich color resides throughout the panel - virtually eliminating the appearance of nicks and minor surface scratches.



#### **BREATHE EASY**

Unlike some fiber cement products, vinyl siding does not produce harmful silica dust – silica dust can cause lung disease.



#### TIME-TESTED, CERTIFIED, AND MORE,

Mastic vinyl siding products are certified through the Vinyl Siding Institute (VSI), which sponsors third-party certification to ensure vinyl siding quality. Mastic vinyl siding meets or exceeds ASTM D3679 performance standards for impact resistance, weatherability, product thickness and performance in extreme conditions - all requirements INTERNATIONAL in the VSI certification program.\*



#### V.I.P. LIMITED LIFETIME WARRANTY

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# TEST OUR VINYL. WE DO. **RIGOROUSLY. RELENTLESSLY.**



OIL CAN TEST Siding panels are placed under heat strips and saturated to  $120^{\circ}$  – 140°F to make sure the siding doesn't warp or buckle.



**WEATHERING** Color retention (resistance to fading) is tested by subjecting Mastic products to real-time weather conditions and accelerated UV testing. This ensures that Mastic products will hold up in the most extreme environmental conditions.



**RIGIDITY** Panels are designed and engineered to be more rigid so the siding remains straight on the wall.



**COLOR READ TEST** Using a spherical spectrophotometer, a 10,000-watt xenon flash tube bounces light off a siding panel. This information is then analyzed to determine if the color falls within accepted ranges for color consistency and match.



VERTICAL HEIGHT IMPACT TEST Measures the product's durability and ability to resist impact forces – the result of proper thickness, formulation and impact modifiers.



GLOSS TEST A digital readout microgloss meter is used to scan siding to determine if its gloss falls within a target range. Gloss is important to the aesthetic appeal of the siding.

# vinyl siding is chosen more than any other exterior cladding in the U.S. and Canada<sup>1</sup>.

### VINYL SIDING GIVES HOMEOWNERS WHAT THEY WANT.

IMPORTANT NEUTRAL NOT IMPORTANT (%)

(independent study conducted by Vernon Research Group, 2005)

DURABILITY				******	93	6	5 1
REQUIRED MAINTENANCE				90		9	1
APPEARANCE				89		9	2
SIDING'S FUNCTION			86			12	2
LENGTH OF WARRANTY			85			13	2
PRICE		81				17	2
COLOR AVAILABILITY	67				29		4
TEXTURE	65				30		5
COLOR RANGE 61					34		5

# **BOARD+BATTEN DELIVERS.**

**DURABILITY.** If you're looking for siding that is durable and low maintenance, and looks beautiful, Board+Batten siding is the ideal choice. Board+Batten will enhance your home's appearance today — and for years to come.

**NO PAINT, NO STAIN, NO HASSLES.** Board+Batten, a premium panel, never needs paint or stain. Unlike real wood siding, it won't crack, peel, flake or rot. Revolutionary technology like Ply Gem's exclusive Hang-Tough<sup>™</sup> maximizes the panel's weatherability and delivers additional protection — and peace of mind — for your investment.

**COLOR AND TEXTURE.** Featuring a realistic wood grain, Board+Batten is available in a wide range of colors.

**PEACE OF MIND THAT LASTS A LIFETIME.** Board+Batten is backed by a Limited Lifetime Warranty — backed by Ply Gem, a trusted industry leader for 75+ years. Please see our warranty for complete details.





# A HEALTHY RESPECT FOR THE PLANET — AND OUR CUSTOMERS.

Our products offer features that positively contribute to sustainable practices, improved energy efficiency or lifecycle benefits of homes. All are foundational elements of sustainable building reflected in our Enviro initiative.



### SUSTAINABLE RESOURCES:

- Mastic<sup>®</sup> vinyl siding is manufactured from two abundant natural resources: salt (57 percent) and natural gas (43 percent).<sup>1</sup>
- During the manufacturing process of our vinyl siding, all unused material is reclaimed and reused, creating one of the most efficiently-produced exterior claddings available today.
- When installed and used properly, Mastic<sup>®</sup> products never require paint or stain, which reduces VOCs released into the atmosphere.
- Our facilities reuse and recycle pallets and packaging material, reducing raw material needs and landfill use.

 "A Dozen Things You Might Not Know That Make Vinyl Siding Green," page 9, Tad Radzinski, P.E., LEED AP, and VSI. October 10, 2009. www.vinylsiding.org/greenpaper

2 - Ibid, page 10

3 - R means resistance to heat flow. The higher the r-value, the greater the insulating power.



- Vinyl siding requires less energy to manufacture per square foot than brick and mortar.<sup>2</sup>
- Mastic<sup>®</sup> vinyl siding is lighter weight per square than other cladding options, so it requires less fuel to transport. Less fuel used means less pollution.
- When correctly installed, the Structure Home Insulation System<sup>™</sup> can reduce thermal bridging and help meet the requirements of an ENERGY STAR<sup>®</sup> Qualified new home. The Structure Home Insulation System<sup>™</sup> in a Double 6" profile has an R-value<sup>3</sup> of R-3.0 using the testing method ASTM Cl363, as specified by the Federal Trade Commission.
- Mastic Performance Metals<sup>®</sup> V-Groove soffit and roof and eave vents support proper attic ventilation efforts, which moderates attic temperatures and improves a home's energy efficiency. Mastic<sup>®</sup> V-Groove metal soffit provides the most net free ventilation per linear foot of any aluminum soffit system.



### LIFECYCLE BENEFITS OF HOMES:

- Mastic<sup>®</sup> vinyl siding is durable and requires no site finish. Our Performance Metals<sup>®</sup> stand up to weather with virtually no maintenance. Our Designer Accents<sup>™</sup> use thicker construction and a baked lacquer finish to ensure that they hold up season after season.
- When installed properly and under normal use, our products should never require painting or staining. They won't crack, peel, blister or rot.
- All of our Performance Metals® aluminum accessories are easily recyclable. In fact, at the end of its lifecycle in building applications, 100 percent of the aluminum can be recycled.

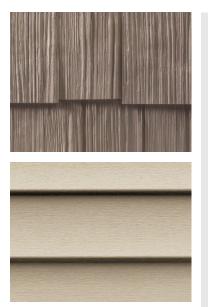


### VINYL SIDING ENVIRO SNAP SHOT:





Mastic supports green building and it shows. We are active members of both the USGBC and NAHB – two key organizations that are working to define sustainable building practices.









# GIVE YOUR HOME THE PERFECT FINISH

The big things like siding and windows make the house, but it's the finishing touches that make it home. So start with the rich texture of shakes or the crisp shadow lines of lap siding, but finish with charming shutters, expertly crafted trim or rustic stone. Creating your dream home exterior can start and finish with Ply Gem. Every product we make is designed to perform and look beautiful together. Because a house is a home when it's **perfectly finished**.



# Get Started

To get started on your dream home exterior visit **mastic.com/getstarted**.



### DREAM

DESIGN FIELD GUIDE

A series of amazing exterior transformations that will inspire ideas for your own home.



### ADD COLOR + VISUALIZE

THE INTERACTIVE DESIGN TOOL Mix and match colors and styles to see how they look together.

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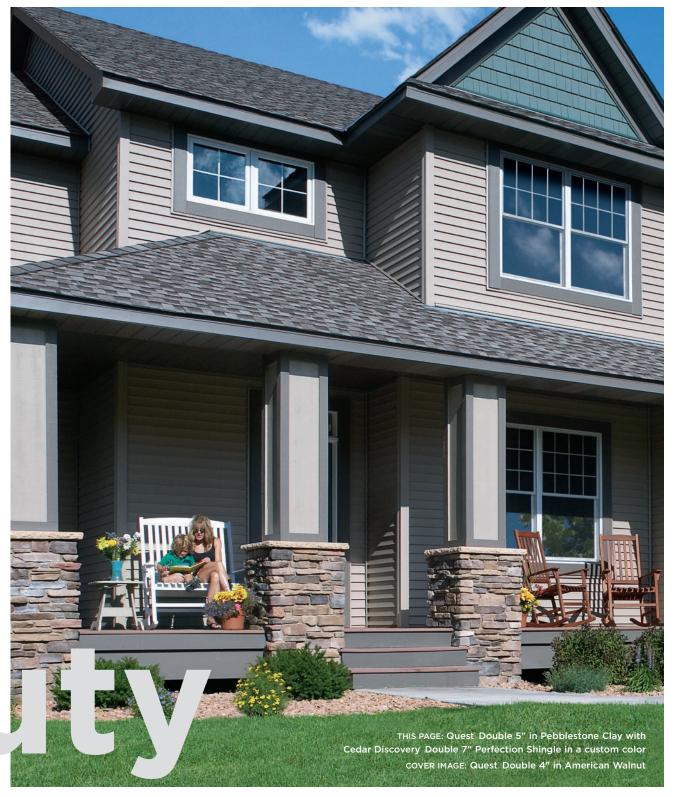


Mastic products are part of the **Cornerstone Building Brands** family of products, America's leader in creating beautiful residential and commercial exteriors.

Our Mastic siding products carry a superior warranty, providing comfort as you create the exact home you want for decades to come. And thanks to the industry's most advanced engineering processes, Mastic products deliver darker colors and better performance than were possible just a few years ago.

Dream big on your new home or remodeling project — with Mastic.







No paint. No stain. No hassles. A premium vinyl siding with the classic look of authentic wood siding. Solid and tough. A tornado-tough, double-thick nail hem that keeps siding firmly in position, even during high winds. Patented T3-LOK<sup>®</sup> panel locking system eases installation and increases strength. Quest. Incomparable beauty. Unmatched performance.

# Vinyl siding gives homeowners what they want.

#### **IMPORTANT NEUTRAL NOT IMPORTANT** (%)

(independent study conducted by Vernon Research Group, 2005)

DURABILITY				93	6 1	
REQUIRED MAINTENANCE			90		9 1	
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SIDING'S FUNCTION		86		12	2	1
LENGTH OF WARRANTY		85		13	2	4
PRICE		81		17	2	/
	67			29	4	
TEXTURE	65			30	5	
COLOR RANGE	61			34	5	

Is it any wonder that vinyl siding is chosen more than any other exterior cladding in the U.S. and Canada?<sup>1</sup>

<sup>1</sup> vinylsiding.org December 14, 2009

# Quest<sup>®</sup> Delivers.

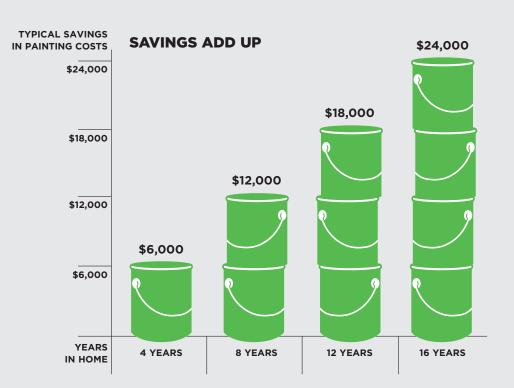
**DURABILITY.** If you're looking for siding that is durable and low maintenance, and looks beautiful, Quest<sup>®</sup> siding is the ideal choice. Quest<sup>®</sup> will enhance your home's appearance today — and for years to come.

NO PAINT, NO STAIN, NO HASSLES. Quest<sup>®</sup>, a premium panel, never needs paint or stain. Unlike real wood siding, it won't crack, peel, flake or rot. Revolutionary technologies like Ply Gem's exclusive Hang-Tough<sup>™</sup> Technology, Kynar 500<sup>®</sup> Protection and Duranyl<sup>®</sup> 5000 Protection System maximize the panel's weatherability and deliver additional protection — and peace of mind for your investment. **COLOR AND TEXTURE.** Featuring a realistic cedar grain, Quest<sup>\*</sup> is available in a diverse palette of attractive colors — 35 base colors from rich, deep hues to light neutrals.

**PEACE OF MIND THAT LASTS A LIFETIME.** Quest<sup>®</sup> is backed by the V.I.P. Limited Lifetime Warranty — a real warranty backed by a solid company. Ply Gem has been a trusted industry leader for more than 75 years. Please see our warranty for complete details.

# Beauty that lasts.

Based on an average-size home, repainting or staining can cost up to \$6,000 every four years. Quest<sup>®</sup> never needs painting, caulking or patching because, unlike wood, it won't crack, peel, rot or split.



NO PAINT. NO STAIN. NO HASSLES.



#### BREATHE EASY

Unlike some fiber cement products, vinyl siding does not produce harmful silica dust — silica dust can cause lung disease.



#### HANG-TOUGH<sup>™</sup> TECHNOLOGY

Exclusive formulation and process boosts durability so panels are more resistant to cracking, impact and thermal distortion. As an added benefit, rich color resides throughout the panel — virtually eliminating the appearance of nicks and minor surface scratches.



#### **DURANYL® 5000 PROTECTION SYSTEM**

Proprietary technology adds extra UV protection to our deepest, most vivid colors — protects color against harsh elements and maximizes long-term weatherability.



#### **KYNAR 500® PROTECTION**

Our cedar colors feature an exclusive thermal bonding process utilizing weather-resistant polymers and Kynar 500<sup>®</sup> to create a protective coating with superior weatherability and color retention.

# V.I.P. LIMITED LIFETIME WARRANTY

Premium guarantee of lasting quality and peace of mind – backed by Ply Gem, a trusted industry leader for 75+ years.



# Test our vinyl. We do. Rigorously. Relentlessly.



**OIL CAN TEST** Siding panels are placed under heat strips and saturated to 120°-140°F to make sure the siding doesn't warp or buckle.

by subjecting Mastic products to real-time weather conditions and accelerated UV testing. This ensures that Mastic products will hold up in the most extreme environmental conditions.

WEATHERING Color retention (resistance to fading) is tested

**RIGIDITY** Panels are designed and engineered to be more rigid so the siding remains straight on the wall.

**COLOR READ TEST** Using a spherical spectrophotometer, a 10,000-watt xenon flash tube bounces light off a siding panel. This information is then analyzed to determine if the color falls within accepted ranges for color consistency and match.

VERTICAL HEIGHT IMPACT TEST Measures the product's durability and ability to resist impact forces — the result of proper thickness, formulation and impact modifiers.





0%

**GLOSS TEST** A digital readout microgloss meter is used to scan siding to determine if its gloss falls within a target range. Gloss is important to the aesthetic appeal of the siding.

# Time-tested. Certified. And more.

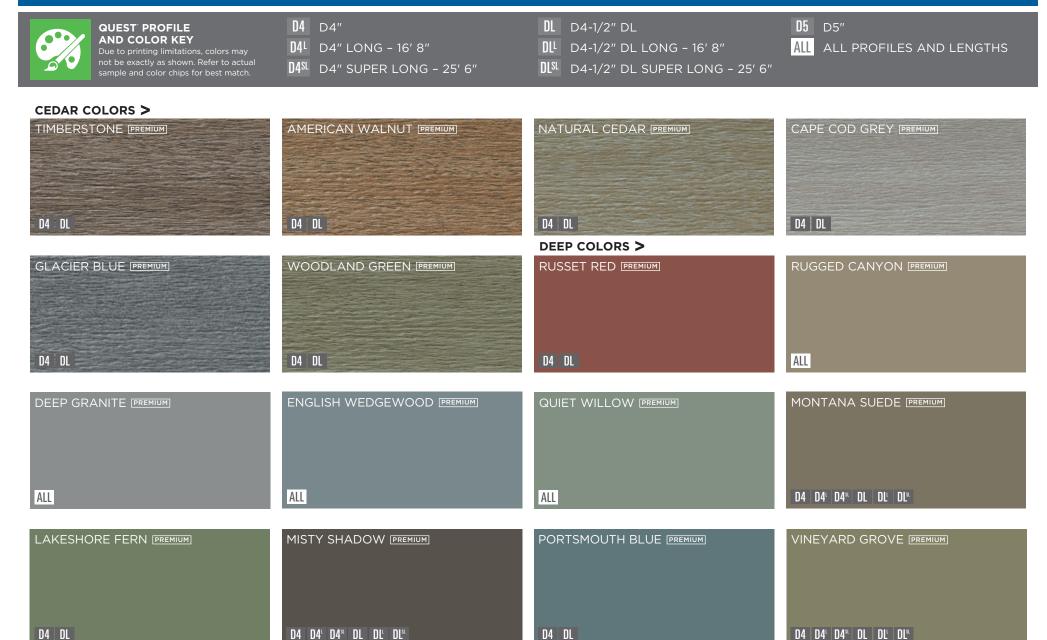
The Vinyl Siding Institute sponsors a certification program that assures the quality of vinyl siding by offering manufacturers the means to independently verify the quality of our products through third-party testing and inspection.

Through this program Mastic vinyl siding products are certified to meet or exceed the industry-accepted performance standard set forth by ASTM D3679 and the color retention requirements of ASTM D6864 or D7251, so you can have confidence our products will perform well, season after season.



ASTM STANDARDS	MASTIC PERFORMANCE			
WITHSTAND THE IMPACT OF RECOMMENDED INSTALLATION PROCEDURES.	Mastic siding is designed and engineered to withstand impact beyond that required by ASTM D3679.			
STAY ON THE HOUSE IN HEAVY WINDS OF AT LEAST 110 MPH.	Quest is rated to withstand winds up to 240 mph.			
LAY STRAIGHT ON A FLAT WALL AND NOT BUCKLE UNDER NORMAL CONDITIONS.	Our product development team subjects Mastic products to a battery of rigorous tests to ensure superior quality and performance and, in addition to lay-flat design features, some Mastic products are even designed to hide existing imperfections in construction.			
WITHSTAND THE EFFECTS OF NORMAL SEASONAL TEMPERATURE FLUCTUATIONS.	With our exclusive Duranyl® 5000 Protection System and Hang-Tough™ Technology, Mastic products are engineered to persevere in the most extreme conditions.			
MEET MANUFACTURERS' ADVERTISED SPECIFICATIONS FOR LENGTH, WIDTH, GLOSS AND THICKNESS – AND HAVE A MINIMUM THICKNESS OF .035.	Quest features a premium nominal thickness of .046 – 31% thicker than the minimum requirement.			

# COLOR



DEEP COLORS (CONTINUED)	CLASSIC COLORS >				
AUTUMN HARVEST [PREMIUM]	CORN SILK	HARBOR GREY	EVEREST		
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	ALL	ALL	ALL		
		LIGHT COLORS >			
SCOTTISH THISTLE	PEBBLESTONE CLAY	VICTORIAN GREY	TUSCAN OLIVE		
ALL	ALL	ALL	ALL		
WICKER	SANDTONE	SAGE	DESERT SAND		
ALL	ALL	ALL	ALL		
SILVER GREY	ALMOND	CLASSIC CREAM	LINEN		
ALL	ALL	ALL	ALL		
CAMEO	COLONIAL YELLOW	WHITE	<b>EXPLORE THE POSSIBILITIES</b> With just a few clicks, you can apply different combinations of colors and products to see how they look together. Try it with a variety of home styles or with a photo of your own home. Explore your		
ALL	D4 D5 DL	ALL	possibilities at mastic.com/getstarted.		





### TRI-LINEAR RIGIDITY

Quest<sup>\*</sup> provides extra rigidity in three critical areas. Siding panels stay straight and true with 200% more rigidity than standard siding.

DOUBLE 4"



TORNADO-TOUGH, DOUBLE-THICK NAIL HEM

Fold-over nail hem features a projected stop and provides a stronger anchoring surface siding stays firmly in place, even in high winds.



ENHANCED FULL 3/4" PANEL PROJECTION Oversized to provide extra rigidity — and uniquely angled to create straighter, deeper shadow lines.



PATENTED T3-LOK Panels grip together for fast, easy installation uniquely designed lock tightens under pressure so siding stays put even in the most challenging weather.



**NEW PREMIUM .046 THICKNESS** Superior thickness and impact resistance.



LONGER LENGTHS AVAILABLE IN DOUBLE 4" AND DOUBLE 4-1/2" DUTCH LAP – 16' 8" AND 25' 6" Fewer seams – for a cleaner, straighter, professional look. Ideal for larger homes and light commercial applications.



WIND VELOCITY (MPH\*)

The Standard Wind Load Design Pressure (DP) is 89.4 PSF\*\* and it can resist a Wind Velocity of up to 193 mph.



DURANYL® 5000 PROTECTION SYSTEM

Proprietary technology adds extra UV protection to our deepest, most vivid colors – protects color against harsh elements and maximizes long-term weatherability.



#### EXCLUSIVE HANG-TOUGH™ TECHNOLOGY

Boosts durability so panels are more resistant to cracking, impact and thermal distortion. Color resides throughout the panel — virtually eliminating the appearance of nicks and minor surface scratches.



#### V.I.P. LIMITED LIFETIME WARRANTY

Premium guarantee of lasting quality and peace of mind — backed by Ply Gem, a trusted industry leader for 75+ years (see warranty for complete details).



CLASS 1(A) FIRE RATING METRO-DADE COUNTY APPROVED

\*Tested in accordance with ATM D5206. Wind speed rating will vary depending on specific code region and construction method. Refer to local building codes for detailed requirements concerning allowable wind loads and specified conversion tables for actual wind speed.

 $^{\ast\ast}$  Example wind velocity for 89.4 PSF is 190 mph Zone B at 30' building height.



**DOUBLE 5"** 

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SUSTAINABLE RESOURCES:

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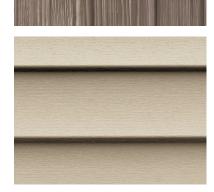


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